

**WEBCAST ONLY AUCTION OF 80-YEAR METAL STAMPING AND DIE MAKER  
INCLUDING 176 TON SEYI GAP PRESS, (15) OBI PRESSES TO 100 TON, FEED EQUIPMENT,  
SODICK WIRE EDM, OMAX WATER JET, HAAS CNC VMC, TOOLROOM AND SUPPORT EQUIPMENT**

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# WEBCAST AUCTION

**Building Sold – Discontinuing Manufacturing Operations**



## BAHRS DIE & STAMPING

**4375 Rossplain Road – Cincinnati, Ohio 45236**

*15 Miles North of Downtown Cincinnati*

**SALE DATE: THURSDAY, SEPTEMBER 24TH, STARTING AT 10:00 AM**

**INSPECTION: Wednesday, September 23rd 10AM to 4PM or by appointment with joe@cia-auction.com**



175 Ton Seyi Sutherland Model 2-176-W Gap Frame Double Crank Press



(16) L&J Back Geared and Flywheel Type OBI Presses Up To 100 Ton



26" x 52" Omax Model 2652 Waterjet Cutting Machine



Haas Model VF2B CNC Vertical Machining Center

**NEW  
2008**



**NEW  
2012**

Sodick Model VZ-500L Wire EDM



(6) 27 Ton L&J Back Geared Flywheel OBI Presses



5,000 Lb. Yale Model GLC050DENUAF083 LP Gas Cushion Tire Lift Truck

Sale Under The Management Of



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760





36 Ton L&J Flywheel Type OBI Press



100 Ton L&J Back Geared OBI Press



175 Ton Seyi Sutherland Model 2-176-W Gap Frame Double Crank Press



60 Ton L&J Model W-60 Flywheel Type OBI Press



50 Ton L&J Back Geared OBI Press



(6) 12" Littl Model 312-7 PDL Continuous Straightening Machines



(5) 2,000 Lb. Jaco Model JTWR 20-16 Coil Reels

### GAP FRAME PRESS

175 Ton Seyi Sutherland Model 2-176-W Gap Frame Double Crank Press; s/n EW-D160-019, 30" x 80" T-Slotted Bed, 7.8" Stroke, 30 - 50 SPM, 22" x 60" T-Slotted Ram, PB Controls, Linklite Black Max Light Curtain, Wintress Smart Pac2 Controls, Operator Pedestal (1996)

### SERVO FEED LINE

24" Wide Feed Lease Model PF2.5 24 Servo Feeder; s/n 5269, Cap. .090 x 24" CR, .062 x 24" HSS, 7" x 12" Wide, Feeder w/ Control Panel

24" Wide Feed Lease Model MPS-250-24 Servo Roll Straightener; s/n 5270

6,000 Lb. Feed Lease Model R-46M-24 Coil Reel; s/n 5271, 60" OD x 24" Wide

### 100 TON OBI PRESS

100 Ton L&J Back Geared OBI Press; s/n 100242A, 5" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, IMCO Press Control, Rapid Air Feeder

### 60 TON OBI PRESSES

60 Ton L&J Model W-60 Flywheel Type OBI Press; s/n 50D271A, 5" Stroke, Air Clutch, Linklite BM Light Curtains, Palm Buttons, Variable Speed 0 - 150 SPM, Rapid Air Feeder, IMCO Press Control (Press #107)

60 Ton L&J Model W-60 Flywheel Type OBI Press; s/n 50B270A, 5" Stroke, Air Clutch, Light Curtains, Palm Buttons (Press #104)

60 Ton L&J Model W-60 Back Geared OBI Press; s/n 50B239A, 5" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, IMCO Press Control (Press #105)

60 Ton L&J Model W-60 Back Geared OBI Press; s/n 50B222-A, 5" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, IMCO Press Control, Rapid Air Feeder

60 Ton L&J Model W-60 Back Geared OBI Press; s/n 56328, 4" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, Rapid Air Feeder (Press #101)

### 50 TON OBI PRESSES

50 Ton L&J Flywheel Type OBI Press; s/n 51963A, 5" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, Wintress Press Control (Press #109)

50 Ton L&J Flywheel Type OBI Press; s/n 51962A, 5" Stroke, Air Clutch, Light Curtains, Palm Buttons (Press #110)

50 Ton L&J Back Geared OBI Press; s/n 51964A, 5" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, Variable Speed, Wintress Smart PAC-2 Control, Rapid Air Feeder (Press #102)

### 36 TON OBI PRESS

36 Ton L&J Flywheel Type OBI Press; s/n 42269A, 3" Stroke, Air Clutch, Linklite Light Curtains, Palm Buttons, Variable Speed, Dri Pro 1500 Press Control (Press #113)

### 27 TON OBI PRESSES

(4) 27 Ton L&J Flywheel Type OBI Presses; s/n 35792A (Press #116), 35795A (Press #111), 35794A (Press #108), 35796A (Press #112), 4" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons

27 Ton L&J Back Geared OBI Press; s/n 35478, 4" Stroke, Air Clutch, Shadow Light Curtains, Palm Buttons, Wintress Press Controls (Press #117)

27 Ton L&J Flywheel Type OBI Press; s/n W2714A, 3" Stroke, Air Clutch, Light Curtains, Palm Buttons, Variable Speed (Press #118)

### FEED EQUIPMENT

(6) 12" Littl Model 312-7 PDL Continuous Straightening Machines; s/n 79-663-72, .050" x 12" Wide, 10" - 50" IPM

(2) 2,500 Lb. American Coil Reels

(4) 2,000 Lb. Littl Model 20-12 Coil Reels w/ Brake; 48" OD x 12" Wide

(5) 2,000 Lb. Jaco Model JTWR 20-16 Coil Reels

### UPENDER

10,000 Lb. Caldwell Model 88-5-48 Coil Upender

### PRESS BRAKE/STRAIGHT SIDE PRESS

10' x 45 Ton Heim SSDC Press; s/n H3925, 12" Wide x 120" Bed Size, 40 SPM, 3" Stroke, Air Clutch, Linklite Black Max Light Curtain

8' x 50 Ton Niagara Model 50-6-8 Press Brake; s/n 32446, Linklite Black Max Light Curtain, Palm Button Controls, Automec 1-Axle CNC Back Gauge

### MATERIAL HANDLING EQUIPMENT

5,000 Lb. yale Model GLC050DENU-AF083 LP Gas Cushion Tire Lift Truck; s/n N525916, 128" Lift Height

(2) 2,000 Lb. Crown Model 20MT Electric Walk Behind Stackers; 24 Volt, 130" Lift Height

2,000 Lb. Crown Model 20BT Electric Walk Behind Stacker

2,000 Lb. Crown WP3035-45 Electric Pallet Truck; s/n 7A291635

(3) Crown Hydraulic Pallet Trucks

(2) 1,000 Lb. Big Joe Die Lifts

(2) 1,000 Lb. Crown Die Lifts

(11) Dump Hoppers

500 Lb. Economy High Jacker Manlift

Clark Encore Model 205-BA-CH-BR Electric Floor Scrubber; s/n VE2753

### AIR COMPRESSORS

60-HP Ingersoll Rand Model

60LSPAA Air Compressor

60-HP Gardner Denver Air Compressor

2-HP US Air Compressor

5-HP Quincy Tank Mounted Vertical Air Compressor

### WIRE EDM MACHINE

Sodick Model VZ-500L Wire EDM; s/n 0147, Control LN2W, 22" x 29" Table, VV500T Type (2012)

### CNC VERTICAL MACHINING CENTER

Haas Model VF2B CNC Vertical Machining Center; s/n 1064280, 20-HP Spindle Motor, 20-Postion Automatic Tool Changer, #40 Taper Tooling, 14" X 36" T-Slotted Table (2008)

### WATERJET CUTTING MACHINE

26" x 52" Omax Model 2652 Waterjet Cutting Machine; s/n



24" wide x 6,000 Lb Feed Lease Press Feed Line Including; 24" w Feed Lease Model PF2.5 24 Servo Feeder, 24" w Feed Lease Model MPS-250-24 Servo Roll Straightener, & 6,000 Lb. Feed Lease Model R-46M-24 Uncoiler





**NEW  
2012**

Sodick Model VZ-500L Wire EDM



10' x 45 Ton Heim SSDC Press



64" Dia. Rosemont Vibratory Bowl Finisher

A511714, 50,000 PSI Pump Unit, 36" x 63" Table, Dump Hopper & Sand Pot, Omax CNC Control (2001)

### TOOLROOM MACHINERY

- 15" x 30" Leblond Regal Toolroom Engine Lathe w/ DRO
- 13" x 40" Leblond Regal lathe
- 18" x 54" Cincinnati Tray Top Toolroom Lathe w/ Taper Attachment & 12" Chuck
- (2) 3/4 HP Cincinnati Vertical Toolmaster Vertical Mills
- 2 HP Cincinnati Toolmaster V/S Vertical Mill w/ DRO
- (8) 15" Floor Type Drill Presses
- Milwaukee Model K Vertical Milling Machine
- Milwaukee Model H Horizontal Milling Machine w/ Vertical Head
- 3' x 9" Cincinnati Gilbert Radial

Arm Drill w/ Drill Box Table  
Logan Turret Lathe, 1/2 HP  
Bridgeport Mill

### SURFACE / TOOL GRINDERS / SANDERS

- 8" x 24" G&L Model 376 Hydraulic Surface Grinder; s/n 404, 12" x 24" Electro Magnetic Chuck, Coolant Pump & Tank
- (2) 6" x 18" G&L Model 20 Hand Feed Surface Grinders w/ Magnetic Chucks
- G&L Model 15 Hand Feed Surface Grinder w/ Magnetic Chuck
- Cincinnati #2 Tool & Cutter Grinder w/ Accessories
- Darex Pedestal Type Drill Grinder w/ Collets
- 6" Belt / 12 Disc Delta Sander
- (3) DE Grinders

### SAWS

- 16" DoAll Vertical Band Saw w/ Welder
- 9" x 16" Johnson Horizontal Band Saw
- 14" DoAll Band Vertical Band Filer

### FABRICATING MACHINERY

- 6' x 16 Ga. Wysome Shear
- 24" DiAcro Brake
- Four-Post Hydraulic Press

### ROSEMONT PARTS FINISHING SYSTEM / BLAST CABINET

- 64" Dia. Rosemont Vibratory Bowl Finisher; s/n 1811, 48" Dia. Rosemont Model RD-12-10 Vibratory Dryer w/ 22" x 22" Vibratory Shaker Screen, Complete Timer & Controls
- 42" Zero Peen Model 55-6-300-R-

DF Blast Cabinet w/ Dust Collectors s/n 42603

### MACHINE ACCESSORIES & PERISHABLE TOOLING

- 8" Kurt Machine Vises, Dividing Head, Rotary table, #40 & #50 Taper Toolholders, Collets, Grinding Accessories, Lathe Chucks, Drill Chucks, Demagnetizers, Surface Plates, Inspection Tools, Drill Indexes, Parallels, Perishable Tooling, Mills, Drills, Broaches, (2) 3' x 4' Granite Surface Plates

### SHOP EQUIPMENT

- (7) H.D. Toolmakers Benches w/ Vises, Storages Cabinets, Pigeon Hole Parts Bins, Cantilever Stock Racks, (4) H.D. Steel Die Cans, Budget & Lodestar Electric Hoists, (2) 500 Lb. Beam Type Floor Scales, 5,000 Lb. Electronic Platform Scale, Digital Counting Scale, Die Racks, (50) Sections Pallet Rack



8' x 50 Ton Niagara Model 50-6-8 Press Brake



3' x 9" Cincinnati Gilbert Radial Arm Drill w/ Drill Box Table



2 HP Cincinnati Toolmaster V/S Vertical Mill w/ DRO

## WEBCAST BIDDER INSTRUCTIONS

- **Bidders in the United States** will receive approval forms from our office upon registering for the auction on [www.bidspotter.com](http://www.bidspotter.com), pending the Auctioneers review of the information provided you will be approved at the Auctioneers discretion.
- **Bidders outside of the United States** must post a deposit of approx. 25% of their planned spending budget or \$5,000.00 minimum with Cincinnati industrial auctioneers in order to be approved to bid. Those who do not post the deposit will not be approved. **period.**



(50) Sections Pallet Rack



42" Zero Peen Model 55-6-300-R-DF Blast Cabinet w/ Dust Collectors



6" Belt / 12 Disc Delta Sander



15" x 30" Leblond Regal Toolroom Engine Lathe w/ DRO



2,000 Lb. Crown WP3035-45 Electric Pallet Truck



(2) 2,000 Lb. Crown Model 20MT Electric Walk Behind Stackers



5-HP Quincy Tank Mounted Vertical Air Compressor



10,000 Lb. Caldwell Model 88-5-48 Coil Upender



18" x 54" Cincinnati Tray Top Toolroom Lathe w/ Taper Attachment & 12" Chuck



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(17) Gap Frame & OBI Presses



CNC & Toolroom Machinery



Fabrication Machinery

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**THURSDAY, SEPTEMBER 24TH**

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Building Sold – Discontinuing  
Manufacturing Operations

## BAHRS DIE & STAMPING

4375 Rossplain Road  
Cincinnati, Ohio 45236

15 Miles North of Downtown Cincinnati

### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

### DIRECTIONS

From Downtonw Cincinnati Proceed North on I-75 for 10 Miles to Exit 10A for Ronald Reagan Expressway East. Continue 4 Miles to the Plainfield Rd Exit. Turn South onto Plainfield Rd and Drive 0.2 Mile to Left Turn onto Rossplain Rd. Drive 0.3 Mile to Sale Site on Right. Watch for Auction Parking and Auction Signs.

### AUCTIONEERS

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### TERMS OF SALE

All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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