

CNC MACHINING FACILITY INCLUDING LATE MODEL MACHINES BY MORI SEIKI, MAKINO, OKUMA AND OTHERS, TOOLING, PARTS WASHERS, TOOLROOM, INSPECTION AND SUPPORT EQUIPMENT

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# WEBCAST AUCTION

## SURPLUS EQUIPMENT FROM IMPACT CNC

167 E. 200 N. – Rushville, Indiana 46173  
50 Miles east of Indianapolis, Indiana

**SALE DATE: TUESDAY, AUGUST 18TH AT 10:00 AM**

INSPECTION: Day prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



NEW AS  
2008

(7) CNC Horizontal Machining Centers by Makino, Mori-Seiki, and Okuma



NEW AS  
2008

(4) Mori Seiki NH-5000 CNC Horizontal Machining Centers



NEW AS  
2014

(5) CNC Vertical Machining Centers by Brother and Mori Seiki



NEW AS  
2011

(7) Mori Seiki CNC Turning Centers, (3) NL2500Y, (4) ZL-253 (to 2011)



12" x 18" Hyd-MechS20A Auto Horizontal Band Saw



Sale Under The Management Of

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# RUSHVILLE, INDIANA LOCATION



**NEW  
2007**

Mori Seiki NH-5000/40DCG CNC Horizontal Machining Center



**Full 4th  
Axis**

(2) Mori Seiki NH-5000/40 CNC Horizontal Machining Centers



**NEW AS  
2011**

(3) Mori Seiki Model NL2500Y/700 CNC Turning Centers



**NEW AS  
2008**

(3) Mori Seiki Model ZL-253MC/600 CNC Turning Centers



**COLUMBIA CITY, IN LOCATION**

Doosan Dooturn Model 2SP-V5 Dual Spindle CNC Vertical Turning Center

## CNC TURNING CENTERS

**Mori Seiki Model NL2500Y/700 CNC Turning Center;** s/n NL251KE5881, MSX-850 Control, Y-Axis, Live Tooling, Single Turret, Tailstock, Cool Jet High Pressure Coolant (5/2011)

**Mori Seiki Model NL-2500Y/700 CNC Turning Center;** s/n NL251HB3929, MSX-850-III Control, Y-Axis, Single Turret, Live Tooling, Sub Spindle, High Pressure Coolant (2008)

**Mori Seiki Model NL-2500Y/700 CNC Turning Center;** s/n NL251FG2276, MSX-850-III Control, Y-Axis, Single Turret, Live Tooling, Tailstock, High Pressure Coolant (2006)

**(3) Mori Seiki Model ZL-253MC/600 CNC Turning Centers;** s/n ZL250FF0421, MSX-501-III Control (2006), s/n ZL250BL0313, MSG-501 Control, s/n ZL250DB0357, MSC-501 Control (OUT-OF-SERVICE), All w/ Live Tooling, Dual Turret, Tailstock (2006)

**Mori Seiki Model ZL-25MC CNC Turning Center;** s/n 175, MSC-516 Control, 10" Chuck, Dual Turret, Tailstock (1997)

CNC Lathe Tooling, Live Tool Holders, Turret Tool Blocks, Chucks & Misc. Tooling

## CNC HORIZONTAL MACHINING CENTERS

**Mori Seiki Model NH-5000/40DCG CNC Horizontal Machining Center;** s/n NH502GC0290, MSX-701-III Control, 20" x 20" Pallets, 1-Degree 4th Axis, 14,000 RPM, 40-Pos. ATC, Chip Blaster FV-2000 High Pressure Coolant System (3/2007)

**(2) Mori Seiki Model NH-5000/40 CNC Horizontal Machining Centers;** s/n NH501EC0815, MSG-801 Control, 20,000 RPM

(2005), s/n NH501CC0297, MSG-501 Control, 14,000 RPM (2003), Both Equipped w/ Full 4th Axis, 20" x 20" Pallets, Full 4th Axis, No. 40 Taper, 60-Pos. ATC, High Pressure Coolant Systems (New as 2005)

## CNC VERTICAL MACHINING CENTER

**Mori Seiki Model Dura-Vertical 5100 CNC Vertical Machining Center;** s/n DV005FK0237, MSC-504 Control, 24" x 52" Table, No. 40 Taper, 30-Pos. ATC, Chip Conveyor (2006)

## PARTS WASHERS

**Automated Finishing Model PWD-49 Belt Type Parts Washer;** s/n 2419, Three-Stage, 20" Wide x 16" High, Stainless Steel Belt, 20" Long, Electric Fired, OUT-OF-SERVICE

**(3) Crystal Clean Parts Washers, (1) Stainless**

## TOOLING AND ACCESSORIES

**Chip Blaster Model 70-30 High Pressure Coolant Pump**

**Cool Jet Model JV40 High Pressure Coolant Pump**

**(250) No. 40 Taper Tool Holders**

**Parlec Model 1500 Toolsetter**

**(50) No. 50 Taper Tool Holders**

**Trimos / Folwer Toolsetter**

**(3) Vidmar Cabinets w/ Perishable and Indexable Tooling**

## TOOLROOM MACHINERY

**Dake and Evansville Ratchet Arbor Presses 1-1/2-HP and 1-HP Bridgeport Mills 17" x 40" Sheldon Toolroom Lathe**

## BAND SAW

**10" x 12" Amada Model HA-250-W Horizontal Band Saw;** s/n 25050118, Auto Bar Feed (1990)

## AIR COMPRESSORS

**25 HP Ingersoll Rand Model IRN-25H-CC-HV Air Compressor;** s/n CBV124066 (2006)

**30 HP Atlas Copco Model GA22+FF Air Compressor;** s/n AP1301900 (2007)

**Great Lakes Air Dryer**

## FORKLIFT

**6,000 Lb. Toyota Model 7FGCU30 LP Gas Lift Truck;** s/n 62437, 187" Max. Lift, Side Shift, Approx. 16,000 Hours

## SHOP AND SUPPORT EQUIPMENT

**(2) 1 Ton HSI 360-Degree Rotating Jib Cranes**

**Inspection Equipment; Granite Surface Plates, Height Gages, Snap Gages and Related**

**Torit Model DMP-D2 Dry Dust Collector**

**(10) Single Spindle Drills**

**Late Model Support Equipment, Ridgid 355 Threader, Black Bull Blast Cabinet, Jib Rig Attachment, (2) Huot Tool Carts, (20+) Portable Heavy-Duty Fabricated Steel Tables, 5,000 Lb. United Digital Platform Scale, Cantilever Rack, Pallet Rack, Pallet Trucks, Rubbermaid Carts, Ladders, Tools and Related Items**



**NEW AS  
2007**

30-HP Atlas and 25-HP Ingersoll Air Compressors



6,000 Lb. Toyota Model 7FGCU30 LP Gas Lift Truck



Tooling Cabinets w/ Perishable and Indexable Tooling



(250) No. 40 Taper Tool Holders

# COLUMBIA CITY, INDIANA LOCATION



**NEW  
2008**

**Full 4th  
Axis**

**Makino Model A71 CNC Horizontal Machining Center**



**NEW  
2014**

**Brother Model TC-32BN-QT CNC Drilling and Tapping Center**



**50  
TAPER**

**Full 4th  
Axis**

**Mori Seiki Model NH5000/50 CNC Horizontal Machining Center**

**Equipment on this page located at  
Columbia City, Indiana 46725**

*Inspection by appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)*

## CNC HORIZONTAL MACHINING CENTERS

**Makino Model A71 CNC Horizontal Machining Center;** s/n 342, Professional 5 Control, 19" x 19" Pallets, 60-Pos ATC, 10,000 RPM, HSK-100 Spindle, LNS Chip Conveyor, Chip Blaster, Coolant System (2008)

**Mori Seiki Model NH5000/50 CNC Horizontal Machining Center;** s/n NH501EC0806 (3/2005), Mori Seiki MSX-501 Control, 19" x 19" Pallets, Full 4th, 60-Pos. ATC, 8,000 RPM, No. 50 Taper, Mayfran Chip Conveyor, Cooljet Systems 70-30 SF High Pressure Coolant System (2005) - **Located at Plant 1**

**Okuma Model MA-500HB Space Center CNC Horizontal Machining Center;** s/n 113499, Okuma OSP-E100M Control, Dual 19.75" x 19.75" Pallets, 1-Deg. Index, 6,000 RPM Spindle, 100-Pos. ATC, 50 Taper, Chip Conveyor, Coolant System, Chip Blaster and Mist Blaster (2005)

**Okuma Model MA-500HB Space Center CNC Horizontal Machining Center;** s/n 111239, Okuma OSP-E100M Control, Dual 19.75" x 19.75" Pallets, Full 4th Axis, 60-Pos. ATC, 50 Taper, 10,000 RPM Spindle, Chip Conveyor, Coolant System, Chip Blaster and Mist Blaster (2004)

Approx. (100+) Cat 50 Toolholders

## CNC DRILLING AND TAPPING CENTERS

**Brother Model TC-32BN-QT CNC Drilling and Tapping Center;** s/n 1121989 (2/2014), 40-Pos. ATC, 30 Taper, Mist Collector, LNS Chip Conveyor, Chip Blaster (2014)

**Brother Model TC-22A CNC Drilling and Tapping Center;** s/n 112529 (11/2004), 15-3/4" x 25-1/2" T-Slotted Table, 26-Pos. ATC, No. 30 Taper, Torit Dryllo, Microsale Light Curtains, Chip Conveyor (2004)

**Brother Model TC-R2A Dual Pallet CNC Drilling and Tapping Center;** s/n 112113 (9/2007), 14-Pos. ATC, No. 30 Taper, Dual 12" x 16" Pallets, Chip Conveyor (2007)

## CNC VERTICAL TURNING CENTER

**Doosan Dooturn Model 2SP-V5 Dual Spindle CNC Vertical Turning Center;** s/n LTD0020, Fanuc O-TT Control, (2) 15-1/2" 3-Jaw Chucks, 12-Pos. Turret, Live Tooling, Dual Chip Conveyors

## PARTS WASHERS

**50" ADF Model 900 Rotary Pass Thru Parts Washer;** s/n 7-4160

**Better Engineering Model M-300ZX Rotary Parts Washer;** s/n 12217, with Airflow Systems, Industrial Air Cleaner

**37" Better Engineering Model 300ZX Rotary Parts Washer;** s/n 8120

**28" Better Engineering Model F-3000 Rotary Parts Washer;** s/n 16474M

**26" Kematic Rotary Parts Washer**

## AIR COMPRESSORS AND SUPPORT EQUIPMENT

**60-HP Gardner Denver Model L30-45B Air Compressor;** s/n 5522106 (2014), 130 PSIG, Discharge Pressure, 3,880 RPM, GD Pilot TS Control (2014)

**60-HP Ingersoll Rand Model SSR-EP60 Air Compressor;** s/n F16957V96228, 237 CFM Capacity

**(2) 450 Bosch Model KRI-SP Rubber Belt Conveyors;** s/n KR00316 and KR 00317

**48" Cousins Model HP2100 Rotary Stretch Wrapper;** s/n 050304-2H-4967

## SAWS

**12" x 18" Hyd-Mech Model S20A Auto Horizontal Band Saw;** s/n 8B0812375, Auto Feed and Auto Clamp - Located at PDQ Plant

**24" Pat Mooney Saws Model PMI-24D Semi-Auto Upcut Saw;** s/n 1000810001, 14" Tiger Stop Infeed Table



**50" ADF Rotary Parts Washer**



**(5) Rotary Parts Washers**



**24" Pat Mooney Auto Upcut Saw**



**NEW  
2014**

**60-HP Gardner Denver Air Compressor**



**(2) Brother TC-22A CNC VMC's**

# WEBCAST AUCTION

## SURPLUS EQUIPMENT FROM IMPACT CNC

167 E. 200 N.  
Rushville, Indiana 46173  
50 Miles east of Indianapolis, Indiana

**SALE DATE:**  
**Tuesday, August 18th**  
**STARTING: 10:00 AM**

**INSPECTION:**  
Day Prior from 10:00 AM to 4:00 PM or by  
appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



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(7) CNC HMC's



(7) CNC Lathes



(2) Band Saws



(4) Air Compressors

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**TUESDAY, AUGUST 18TH**

# WEBCAST AUCTION

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167 E. 200 N.  
Rushville, Indiana 46173  
50 Miles east of Indianapolis, Indiana

### IMPORTANT NOTICE:

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