

WEBCAST AUCTION OF COMPLETE WELL MAINTAINED STAMPING FACILITY INCLUDING
(5) AMADA GAP FRAME PRESSES TO 330 TON NEW AS 2003, (3) MINSTER GAP PRESSES,
CINCINNATI BRAKE, NIAGARA SHEAR, TOOLROOM, FORKLIFTS AND SUPPORT EQUIPMENT

BidSpotter
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To Become a Qualified Bidder on the Internet

WEBCAST AUCTION

Owner Retiring

CENTRAL OHIO METAL STAMPING

1055 Claycraft Road – Columbus, Ohio 43230

East of Downtown off I-270

SALE DATE: WEDNESDAY, FEBRUARY 28TH STARTING AT 10:00 AM

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with jeffjr@cia-auction.com



330 Ton Amada TPWL-300 DC Gap Press



220 Ton Amada TP-200EX SC Gap Press



Cincinnati Proform CNC Press Brake



(2) 75 Ton Minster No. 75S OBS
Fixed Base Presses



Hem H105LA-C Auto Horizontal
Band Saw



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



165 Ton Minster OBS-150 SC Gap Press



(2) 75 Ton Minster No. 7SS OBS Fixed Base Presses



(2) 165 Ton Amada TP-150EX SC Gap Presses



(2) Amada TP-150EX's



Amada TPL-80SI



Amada TP-45EX



Haeger 618-Plus-L

STAMPING PRESSES

330 Ton Amada Model TPWL-300 Double Crank Gap Frame Press; s/n 08950040, 9.84" Stroke, 20-40 SPM, 4.72" Adjustment, 28.74" Shut Height, 82.68" RL x 27.56" FB Slide Area, 94.49" x 37.4" x 7.09" Thick Bolster Area, Helm Pak PLC, Amada Digital Control, Pax Scrap Shaker, Approx. 14' Overall Height (New 2003)

220 Ton Amada Model TP-200EX Single Crank Gap Frame Press; s/n 77100188, 9.64" Stroke, 4.33" Adj., 25 - 45 SPM, 33.46" LR x 24.80" FB Slide Area, 57.09" x 33.46" x 7.09" Bed Area, 25.20" Shut Height, Digital Control with PB, Palm Buttons (New 2006)

(2) **165 Ton Amada Model TP-150EX Single Crank Gap Frame Presses;** s/n 78000067 and 76000088, 6.89" Stroke 30-55 SPM, 3.93" Adj., 21.65" Shut Height, 27.56" RL x 21.56" FB Slide Area, 49.21" x 29.53" x 6.3" Thick Bed Area, Push and Palm Buttons (New 2000)

165 Ton Minster Model OBS-150 Single Crank Gap Frame Press; s/n 29417, 9.84" Stroke, 46" LR x 29.9" FB Bolster Size, 55 SPM, 3.94" Adj., 17.5" Shut Height on Bolster SDAU, Minster Digital Control, Palm Buttons

(2) **75 Ton Minster No. 7SS OBS Fixed Base Presses;** s/n 7SS-29810 and 7SS-30084, 7" Stroke, 0-90 SPM, 3.5" Adj., 18.5" Shut Height on Bed SDAU, 36" LR X

24" FB Bolster, Palm and Push Buttons

100 Ton Niagara Model E90S Single Crank Gap Frame Press; s/n P52386, 6" Stroke, 35-UNK SPM, 4.5" Adj., 15" Shut Height, 27.5" LR x 20" FB Ram Area, 39" LR x 25" FB Bed Area, Palm Buttons

88 Ton Amada Model TPL-80SI Single Crank Gap Frame Press; s/n 02410167, 7.09" Stroke, 40-70 SPM, 19.09" Shut Height, 21.65" LR x 17.72" FB Slide Area, 40.55" LR x 23.62" FB x 5.31" Bolster Area, Digital Control (New 2001)

50 Ton Amada Model TP-45EX Single Crank Gap Frame Press; s/n 72000255, 3.94" Stroke, 55-100 SPM, 2.36" Adj., 14.57" Shut Height, 15.75" LR x 13.78" FB Slide Area, 31.5" x 17.22" x 4.53" Bolster Area, Digital Control, Palm Button (New 2000)

FEED EQUIPMENT

18" Dallas Model D400-18x18-RH 1 PTS-3.0-5-18 Air Feed; s/n 24370-71, .200 x 18" - .270" x 12" MCRS, 40 SPM, Cost approx. \$36K when purchased new (New 2021)

12" Dallas Model DRFMS-412 Electronic Roll Feed with Straightener; s/n 22055, .135" x 12" - .187" x 4" Capacity, 5-Roll Straightener (New 2004)

(5) **Coil Cradles by Feed Lease, Rowe & Others to 4,000 Lb.;** Rowe 3020S 24" x 48" x 3,000 lb., Feed Lease FLCC-4-18

4,000 Lb. x 18" 18" COE Model CF-500 Air Feed; s/n 729497, 18" x 24" Cap.

FABRICATING MACHINERY

1/4" x 12' Niagara Model JF-12-1/4-II Hydraulic Power Squaring Shear; s/n S65965, FOPBG, MPC-2100 Digital Control (New 1997)

135 Ton x 12' Cincinnati Model Proform 135 PF x 10 Hydraulic Power Press Brake; s/n 53058, 10" Between Housings, 12" Overall, Palm Buttons, Touchscreen, Backgauge (New 2004)

Press Brake Dies Most Between 3' and 6'

Haeger Model 618-PLUS-L Hardware Insertion Press; s/n 6PL21337, Vibratory Bowl, Digital Control

48" Baliegh Model PR-413 Power Bending Roll; s/n 221788 (New 2007)

Memoli Eurekamatic Programmable Universal Bender; s/n 0703, The Memoli Eurekamatic Universal Bender is machined from solid cast iron block and designed to work cold iron, it is extremely easy to use because it is run and aided by an incorporated software, which allows total precision and efficiency of the curving system. The display shows the desired angle of curvature and constantly informs the operator about the position and movements of the curving axis. (New 2007)



(5) Coil Cradles from 3,000 to 5,000 Lb.



Dallas DRFMS-412 Electronic Feed



Dallas D400-18x18 Air Feed



135 Ton x 12' Cincinnati Proform CNC Press Brake



1/4" x 12' Niagara JF-12-1/4 Squaring Shear



16" x 20" Hem H105LA-C Auto Horizontal Band Saw



11 Cu. Ft. Hammond Gemini Finishing Bowl



Complete Toolroom, Lathes, Grinders, Mills, Drills

SAWS

16" x 20" Hem Model H105LA-C Automatic Horizontal Band Saw; s/n 1083810, 7.5-HP, 24" Bar Feed, Digital Control (New 2010)
36" Doall Vertical Band Saw
10" Wells No. 8 Horizontal Band Saw

SPOT WELDERS

(2) 100 KVA TJ Snow Model PPA-1-18 Press Type Spot Welders; s/n 9708E138234 and N/A 24" Throat, EN1000 Control, Water Tanks

CNC MACHINING CENTERS

Hurco Model VMX42 CNC VMC; s/n M442-06014 038EHA, Ultimax Dual Screen Control, 24" x 50" Table, 40 Taper, 24-Pos. ATC, Coolant, Chip Conveyor (New 2008)
Hurco Model VMX1P CNC VMC; s/n VM1P-06001048A8BA, 14" x 30" Table, 20-Pos. ATC, 30 Taper, Renishaw Probe System

WIRE EDM AND EDM DRILL

Accutex Model HP-350ZNC-150A EDM Drill; s/n 0177004, Programmable Control, 23.6" x 11.8" Table, X-13.8", Y-11.8", Z-13.6", Z2/W-7.9", Z3-5.9", Fluid System (New 12/2015)
Agie Agicut Classic 3S CNC Wire EDM; s/n 134, Agievision Control, X-550 x Y-350 x Z-426 mm Travels, X-1050 x Y-650

x Z-420 mm Max. Part Size For Clamping, 800-KG. Max. Workpiece Weight Without Bath, Agie Clamping Base, Dielectric Fluid System (New 2004)

TOOLROOM MACHINERY

50" Arm x 12" Col. Willis Model RD-1300H Radial Arm Drill; s/n TY-0709-0506, 20" x 25" x 16.5" H Drill Box Table (New 2007)
12" x 24" Okamoto Model ACC-1224ST Hydraulic Surface Grinder; s/n 83730, PB, Coolant
3-HP Acer Model EVS-3VKH-54 Vertical Mill; s/n N11070169, 10" x 54" Table, PTF, Draw Bar, DRO
Clausing Ibarria Model B-60 and B-50 Geared Head Drills
15" x 50" Clausing Colchester Mark 2 Engine Lathe; s/n 610056123043
6" x 18" Okamoto Linear Hand Feed Surface Grinder
62" x 144" Heavy Duty Die Repair Table with (2) 1 Ton Electric Hoists; 34" Surface, 60" Under Hood, 10' Overall Height
(2) Speedycut Tappers

SANDER AND VIB BOWL

11 Cu. Ft. Hammond Model Gemini 12 Vibratory Finishing Bowl; s/n 350655, Digital Timer, 5-HP (New 2015)

36" Cemco Model UR-1137SEMD Wide Belt Sander; s/n JR-1158-1, Bag Type Dust Collector
24" x 48" Dynamo Model SBC-420 Blast Cabinet

AIR COMPRESSORS

40-HP Kaeser Model BSD-40 Air Compressor; s/n 1154, Approx. 15, 171 Load Hours / (New 2008)
40-HP Atlas Copco Model GA30 Air Compressor; s/n HOLO21732
Kaeser Model TD-61 Air Dryer; s/n 1155 (2008)

FORKLIFTS

5,000 Lb. Nissan Model MCPL02A25 LPG Solid Tire Forklift; s/n CPL02-9P2050, 187" Max. Lift
5,000 Lb. Nissan Model CPJ02A25PV LPG Solid Tire Forklift; s/n CPJ02-9W2164, 178" Max. Lift

SHOP EQUIPMENT

(100) Lots of Support Equipment; Heavy Die Racks, Adjustable Pallet Rack, Carts, Tools, Tooling, Cabinets, Maintenance Parts, Shipping and Receiving and Related

Additions from Metal Supplier – See Website for Details



Willis Radial Drill



Memoli Eurekamatic Bender



(2) TJ Snow Spot Welders



Accutex EDM Drill



(2) Hurco CNC VMC's

NEW 2004

NEW 2010

NEW 2015

NEW 2007

NEW 2007

NEW 2015

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Contact Information
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IMPORTANT NOTICE:

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BidSpotter

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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