

WEBCAST AUCTION OF LARGE CAPACITY PRECISION CNC BORING AND MACHINE SHOP INCLUDING (8) TOSHIBA AND SNK NISSIN ROTARY TABLE CNC HORIZONTAL BORING MILLS, G&L BORING MILLS, COGSDILL HEADS, BORING MILL ACCESSORIES, OKUMA CNC LATHE, TOOLROOM, AIR COMPRESSOR, FORKLIFTS AND SUPPORT EQUIPMENT

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# WEBCAST AUCTION

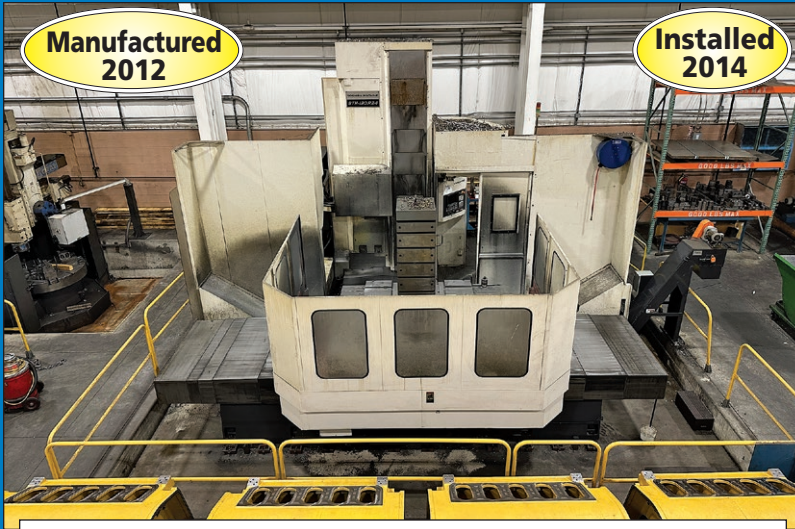


## IMPERIAL MACHINE & TOOL

1785 Wall Road – Wadsworth, Ohio 44281  
40 Miles South of Cleveland, Ohio

**SALE DATE: TUESDAY, SEPTEMBER 12TH STARTING AT 10:00 AM**

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



5.12" Toshiba BTH130 Rotary Table CNC Horizontal Boring Mill



5" Giddings & Lewis G50-T CNC Horizontal Boring Mill



Toyota and Caterpillar LPG Forklifts to 10,000 Lb.



(5) 5.12" SNK Nissin NB130P Rotary Table CNC Horizontal Boring Mills



Real Estate for Sale by Owner, Approx. 31,000 Sq. Ft. Building on 9 Acres – Contact [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



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(5) 5.12" SNK Nissin NB130P Rotary Table CNC Horizontal Boring Mills



SNK Nissin NB130P Boring Mill - Toolchanger View



(5) 5.12" SNK Nissin NB130P Rotary Table CNC Horizontal Boring Mills



4.3" SNK Nissin NB110T Rotary Table CNC Horizontal Boring Mill

### CNC ROTARY TABLE HORIZONTAL BORING MILLS

**5.12" Toshiba Model BTH130 Rotary Table CNC Horizontal Boring Mill;** s/n 145686, Machine M14, Tosnuc Model 999 Control, 63" x 86.61" Table, 137.8" x 98.42" x 62.99" XYZ Travels, 90-Pos. ATC, Upgraded Memory and Probe (August 2012)

**(2) 5.12" SNK Nissin Model NB130P-3.5 Rotary Table CNC Horizontal Boring Mills;** s/n NN00096, Machine M6, Upgraded Memory and Probe, Chip Blaster High Pressure Coolant Installed 2018, s/n NN00095, Machine M7, Upgraded Memory and Probe, Both Equipped with: Fanuc 31i-BS Control, 63" x 86.61" Table, 137.8" x 98.42" x 62.99" XYZ Travels, 60-Pos. ATC, (New 2011)

**(2) 5.12" SNK Nissin Model NB130P-3.5 Rotary Table CNC Horizontal Boring Mills;** s/n NN00009, Machine M3, New ways on X-Y-Z-B Axis' 2019, New Y-Axis Scale 2020, New Magnetic Conveyor 2021, New Spindle 2022, Upgraded Memory and Probe, s/n NN00020, Machine M5, New AC Spindle Motor 2021, Both Equipped with: Fanuc 16i-MB Control, 63" x 86.61" Table, 137.8" x 98.42" x 62.99" XYZ Travels, 60-Pos. ATC (New 2004 and 2005)

**5.12" SNK Nissin Model NB130P-3.0 Rotary Table CNC Horizontal Boring Mill;** s/n NN00043, Machine M1, Fanuc 16i-MB Control, 63" x 86.61" Table, 137.8" x 98.42" x 62.99" XYZ Travels, 60-Pos. ATC, Upgraded Memory and RMP60 Probe (New 2007)

**4.3" SNK Nissin Model NB110T Rotary Table CNC Horizontal Boring Mill;** s/n 30597V, Machine M9, Spindle Bearing Replacement 2022, New Y-Axis Ball Screw in Box 2022, New Refrigeration Module 2022, Fanuc 16i-M Control, 63" x 55" Table, 78.7" x 62.9" x 57" XYZ Travels, 60-Pos. ATC, Upgraded Memory and Probe, Detachable CNC Rotary Table (New 2010)

• **31" Tsudakoma Model RNCV-801 CNC Rotary Table**

### CNC TABLE TYPE HORIZONTAL BORING MILLS

**5" Giddings & Lewis Model G50-T CNC Horizontal Boring Mill;** s/n 450-203-88, Machine M13, New Chiller Unit 2022, G&L 8000 Control, 48" x 98" Table, Coolant (Manufactured 1988)

**5" Giddings & Lewis Model PC50 CNC Horizontal Boring Mill;** s/n 450-192, Machine M2, New Servo Drive 2021, Fagor Control, 48" x 74" Table, Coolant



(10) Sets of Large Angle Plates to 4' x 7'





Toyota and Caterpillar LPG Forklifts to 10,000 Lb.



Okuma Heritage ES-L6 Two-Axis CNC Lathe



5" Giddings & Lewis G50-T CNC Horizontal Boring Mill

**BORING MILL AND ACCESSORIES**

(3) Cogsdill Model ZX420TC Facing and Contouring Heads, (1) in need of repair

Cogsdill Model ZX300TC Facing and Contouring Head (New Purchase 2017)

(8) Seco A731S Adjustable Boring Heads

(500) No. 50 Toolholders with Modern Tooling; Adjustable Boring Heads, Indexable Tools, Collet Type and Others

Large Quantity Indexable Tooling by Kennametal and Others; Boring Bars, Face Mills, Cabinet Loaded with Inserts

(10) Sets of Large Angle Plates to 4' x 7', Other Small Sets

(5) Rotary Tables to 60" x 60" by G&L and Others

EZ Set 600 Tool Setter, Image Controller 2 Control

(3) 2' x 10' Slotted Layout Tables

Large Quantity Heavy Duty Hold Downs

**CNC LATHE**

Okuma Heritage ES-L6 Two-Axis CNC Lathe; s/n D0869, U-10L Control, 6" Chuck, 12-Position Turret, Tailstock, Chip Conveyor

**CNC VERTICAL TURRET LATHE**

60" Gray Model VMB-6 CNC

Vertical Turret Lathe; GE Fanuc 18i-T Control, 60" Table, 68" Swing, 4-Jaw Chuck

**TOOLROOM MACHINERY**

20" x 60" Daewoo Ikegai A20 Engine Lathe; s/n 150090

100-Ton Stenhoj Type 500996 Electric Hydraulic H-Frame Press

6" x 18" Manual Surface Grinder

2-HP Bridgeport Vertical Knee Mill, 42" x 10" Table

10" x 16" Wells Model 1270 Horizontal Band Saw

Freddy Model EV-200 Electric Sump Sucker, 110-V, 2KW

36" Doall Model 3613-0 Vertical Band Saw

Small Grinders, Drills, Presses, Saws

**FORKLIFTS AND BOOM LIFT**

10,000 Lb. Caterpillar Model TC-100D Solid Tire LPG Forklift; s/n 5KB04114, 188" Max. Lift, 5,200 Hours Showing

8,000 Lb. Toyota Model 7FGKU40 Solid Pneumatic Tire LPG Forklift; s/n 63459, 5,458 Hours, 187" Max. Lift Height, Side Shift

**ROTATING FIXTURE AND UPENDER**

10,000 Lb. Electric Hydraulic Upender

4 Ton Capacity Rotating Fixture, Like large engine stand

**WELDING EQUIPMENT**

16,000 Lb. Aronson Model HD160A Welding Positioner; s/n 77119, Pendant

400 Amp Miller Pipe Worx 400 Welder, Dual Wire Feed, Torch, Foot Pedal

(3) Lincoln Mig and Tig Welders

Powermax 85 Plasma Cutter

**INSPECTION TOOLS**

Large Capacity OD Mics to 48"

Calipers to 72"

Mitutoyo Dial Bore Gages

Gagemaker Mic Trac MT-3000

Gage Setting Fixture

Granite Plates to 4' x 8'

**SHOP EQUIPMENT**

(15) Self Dumping Hoppers, Most with Wheels

5-Ton Electric Upender Table

Lifting Equipment, Magnets, Eyes, Chains, Slings and Related

Vidmar and Lista Tooling Cabinets and Benches

Scissor Tables, Pneumatic and Electric Power Tools, Tool Boxes, Hand Tools, Racks, Fans, 2-Door Cabinets, Ladders, Maintenance Supplies



20" x 60" Daewoo Ikegai A20 Engine Lathe



400 Amp Miller Pipe Worx 400 Welder



16,000 Lb. Aronson HD160A Welding Positioner



4 Ton Capacity Rotating Fixture



10,000 Lb. Electric Hydraulic Upender



Large Quantity Tooling and Machine Accessories



60" Gray Model VMB-6 CNC Vertical Turret Lathe



Lista Cabinet Loaded with Inserts



EZ Set 600 Tool Setter



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Fax 513-241-6760  
[www.cia-auction.com](http://www.cia-auction.com)



(6) 5" Rotary Table CNC Horizontal Boring Mills  
by Toshiba and SNK

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## TUESDAY, SEPTEMBER 12TH

# WEBCAST AUCTION

## IMPERIAL MACHINE & TOOL

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### IMPORTANT NOTICE:

Although information has been obtained from sources deemed reliable, the auctioneer makes no warranty or guarantee, expressed or implied, as to the accuracy of the information herein contained. It is for this reason that buyers should avail themselves of the opportunity to make inspection prior to the sale. This brochure is intended to provide general information of the equipment being offered and is subject to errors, omissions, additions or deletions. Please check with the Auctioneer's Office for a final listing. Items offered may or may not necessarily be sold as described and/or photographed in this brochure.

## BIDDER INSTRUCTIONS

- All bidders must register for this auction at [www.bidspotter.com](http://www.bidspotter.com). Please register 24-hours in advance to get through approval process.

# BidSpotter

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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., **is required on all purchases.** Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale,** copies of which will be available at the sale site or can be obtained from our website.

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