

WEBCAST AUCTION OF COMPLETE AEROSPACE FASTENER MANUFACTURER INCLUDING CARLO SALVI 246E TRANSFER HEADER (BUILT 2016 - LOW HOURS), WATERBURY HI-PRO AND TOGGLE HEADERS, RMG WIRE DRAWERS, PARTS FINISHING, LAB, TOOLROOM AND SUPPORT EQUIPMENT

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# WEBCAST AUCTION

## AEROTECH FASTENERS

1 Ridge Road – Putnam, Connecticut 06260

*30 Miles West of Providence, Rhode Island*

**SALE DATE: WEDNESDAY, AUGUST 16TH STARTING AT 10:00 AM**

INSPECTION: Day Prior from 10:00 AM to 4:00 PM or by appointment with [jeffjr@cia-auction.com](mailto:jeffjr@cia-auction.com)



Carlo Salvi 246E 2-Die 4-Blow Transfer Header, Equipped w/ Bushing Cut-Off, PKO, Trim, Semi-Tubular Capable, Linear Feed, Servo Adjustments



(13) Hipro Cold Headers



(19) RMG Wire Drawers



Toolroom and Support Equipment



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**WEDNESDAY, AUGUST 16TH – 10:00 AM**



**NEW  
2016**

**177  
HOURS**



**Carlo Salvi 246E 2-Die 4-Blow Transfer Header, Equipped w/ Bushing Cut-Off, PKO, Trim, Semi-Tubular Capable, Linear Feed, Servo Adjustments**



**(12) 3/16" Waterbury Farrel Hipro Cold Headers**

**TRANSFER HEADER**

**Carlo Salvi Model 246E 2-Die 4-Blow Transfer Header;** s/n 32381 (2016), 8MM Max Wire Diameter, 5MM - 60MM Min / Max Shank Length, 70MM Cutoff Length, 250 PPM

- **Equipped with** Brankamp Prokos 15 Process Monitor, Bushing Cutoff, PKO, Trim, Semi Tubular Capacity, Linear Feed, Servo Adjustments, Exit Conveyor, Sound Enclosure, Punch and Transfer Set Up Fixture, 460 Volt
- **Built 2016 - Never Ran Production - Like New**

**COLD HEADERS**

**5/16" Waterbury Farrel Model "Hipro" DSSD Cold Header;** s/n 223250, 5/16" Wire Diameter, 1-1/2" Shank Length, 2-5/8" Cutoff Length, 175 PPM

**1/4" Waterbury Farrel "Waterbury" Standard Stroke**

**Side Stroke DSSD Cold Header;** s/n 225172, 1/4" Wire Diameter, 1-3/4" Shank Diameter, 2-3/4" Cutoff Length, 175 PPM, PKO 2nd

**1/4" Waterbury Farrel "Waterbury" Long Stroke Side Stroke DSSD Cold Header;** s/n 171554 - Parts Only

**3/16" Waterbury Farrel "Waterbury" Side Stroke Long Stroke DSSD Cold Header;** s/n 156014, 3/16" Wire Diameter, 2-1/2" Shank Length, 3-1/4" Cutoff Length, 175 PPM, Note: Requires Motor, PKO 2nd

**(12) 3/16" Waterbury Farrel Model "Hipro" DSSD Cold Headers;** s/n 83917, 225744, 83947, 86950, 223726, 71103, 225396, 22317, 222630, 222570, 179211 and 86299, 3/16" Wire Diameter, 1" Shank Length, 1-1/2" Cutoff Length, 225 PPM, Note: 225744 and 83947 Have Ace Monitors, 222570 and 179211 Require Punch Block and Die Block

**TOGGLE HEADERS**

**3/8" Waterbury Farrel Model No. 3 DSSD Toggle Header;** s/n H68, 3/8" Wire Diameter, 3" Shank Length, 4-1/2" Cutoff Length, 55 PPM, Double Flywheel, Converted Cutoff

**1/4" Waterbury Farrel Model "2" DSSD Toggle Headers;** s/n 29330 and B29109, 1/4" Shank Diameter, 1-3/4" Shank Length, 2-3/8" Cutoff Length, 100 PPM, Converted Cutoff

**(8) 3/16" Waterbury Farrel Model "1" DSSD Toggle Headers;** s/n 179336, 174878, 167684, 220980, 89049-593, 86013, 225175 and 25266, 3/16" Wire Diameter, 1-1/4" Shank Diameter, 1-3/4" Cutoff Length, 125 PPM, Converted Cutoff

**(6) 1/8" Waterbury Farrel Model "O" DSSD Toggle Headers;** s/n 225398, 57903, 224033, 22516, 22492 and 11262, 1/8" Wire Diameter, 1" Shank Length, 1-1/2" Cutoff Length, 150 PPM \*Note: 225398, 224033 Missing Parts - Converted Cut Off



**(16) Waterbury Farrel DSSD Toggle Headers, 3/8" thru 1/8"**



**(16) 3/16" RMG Inline Wire Drawers**



5/16" RMG 56-0564-01 Inline Wire Drawer



(2) 1/4" RMG 45 Inline Wire Drawers



(8) 3/16" Hartford Model 190 Thread Rollers

**WIRE DRAWERS**

5/16" RMG Model 56-0564-01 Inline Wire Drawer; s/n 012611, 5/16" Nominal Wire Diameter, 64 FPM, 24" Capstan, 5 HP, Manual Roller Clamp

1/4" RMG Model 45-0556-85M Inline Wire Drawer; s/n 93012971, 1/4" Nominal Wire Diameter, 56 FPM, 20" Capstan, 5 HP, Manual Roller Clamp

1/4" RMG Model 45-0364-01 Inline Wire Drawer; s/n 85041324, 1/4" Nominal Wire Diameter, 64 FPM, 20" Capstan, 3 HP, Manual Roller Clamp

3/16" RMG Model 34-0523-10 Inline Wire Drawer; s/n 908394, 3/16" Nominal Wire Diameter, 23 FPM, 20" Capstan, 5 HP

(4) 3/16" RMG Model 34-0234-01 Inline Wire Drawers; s/n 84081156, 84111229, 84031304, 8503100, 3/16" Nominal Wire Diameter, 34 FPM, 20" Capstan, 2 HP

3/16" RMG Model 34-0253-01 Inline Wire Drawer; s/n 8805947, 3/16" Nominal Wire Diameter, 53 FPM, 20" Capstan, 2 HP

(2) 3/16" RMG Model 364-0260-75 Inline Wire Drawers; s/n 90062486, 010587, 3/16" Nominal Wire Diameter, 60 FPM, 20" Capstan, 2 HP

3/16" RMG Model 34-0350-75E Inline Wire Drawers; s/n 93033042, 3/16" Nominal Wire Diameter, 50 FPM, 20" Capstan, 3 HP

(2) 3/16" RMG Model 347-0341-87 Inline Wire Drawers; s/n 96063939 and 00085111, 3/16" Nominal Wire Diameter, 41 FPM, 20" Capstan, 3 HP, 00085111 ACVD

3/16" RMG Model 34-0280-01 Inline Wire Drawer; s/n 010588, 3/16" Nominal Wire Diameter, 80 FPM, 20" Capstan, 2 HP

(3) 3/16" RMG Model 34-0379-01 Inline Wire Drawers; s/n 104664, 104660 and 84021098

**THREAD ROLLERS**

(8) 3/16" Hartford Model 190 Horizontal Hand Feed Thread Rollers Set Up for Auto Feed; s/n d4, 306-49, 323-52, 242-42, 80-8, 228-41 Roller, 7-9, 360-58, 3/16" Max Thread Diameter, 1-1/2" Max Thread Length, 120-150 PPM, Equipped with Adjustable Pitman, Rotovayne Hopper, 15" or 10" Vibratory Bowl

6MM Greenbat Thread Roller; 6MM Thread Diameter, 50MM Thread Length, 12" Vibratory Bowl, No. 10 Die Size

**TRIMMER AND SHAVER**

3/16" Greenwood and Batley Bolt Trimmer; 3/16" Shank Diameter, 2" Shank Length, 15" Vibratory Bowl

Shaving Machine, Lift Blade Hopper, Collet Spindle, Air Open / Close Spindle, 3/8" x 2"

**PARTS WASHING / FINISHING**

(5) New Holland 5-Ply Spin Dryers; (1) Model K-24, (4) Model K-23, 12" x 14" Deep

Clemco Model PNP-2-6000 Tumbling Drum Sand Blast Machine w/ Reclaim

(3) Almco 15" x 15" x 18" Vibratory Tubs

(2) 13" x 18" Vibratory Tubs

**FORKLIFTS AND SCISSOR LIFT**

3,000 Lb. Toyota Model 5FBE15 Three-Wheel Sit Down Electric Forklift; s/n 18151, 189" Max Lift, Needs new batteries

Mayville Model 1632 Electric Scissor Lift, Needs New Batteries

Allis Chalmers LPG Forklift, Does not run

**AIR COMPRESSOR**

30-HP Kaeser Model AS-30T Tank Horizontal Air Compressor; s/n 1018 (New 2006)

**MISC. AND TOOLROOM MACHINERY**

200 Ton M&N Model IA-200 Hydraulic Hobbing Press; s/n 0736, 8" Stroke

(2) UAS Smog Hog Ceiling Hung Fume Collectors (Late Model)

20" x 80" Ermalut and Somua Cholet 550 Gab Bed Engine Lathe

15" x 30" Leblond Regal Engine Lathe; s/n 4B-1447

(3) Bridgeport Mills, (2) 1 HP, (1) 1-1/2 HP

Small Machinery, Grinders, Sanders, Lathes, Drills, Shop Presses

Brown and Sharpe Micromaster 618 Surface Grinder

Harig 612 Surface Grinder

Feeler FTI-27 Precision Lathe

Hardinge DV59 Precision Lathe

Sunnen MBB-1650 Hone

18" Doall Vertical Band Saw

Large Quantity Machine and Building Maintenance Parts and Tools

Shop Equipment - Carts, Parts Bins, Hoppers, Benches, Etc.

**LAB AND INSPECTION EQUIPMENT**

OGP Model SmartScope MVP-200 Video Inspection System; s/n MVR2001211, Currently Unhooked (New 2008)

United Model LCH-10 Tensile Tester; s/n 290409

(3) Universal Punch Concentricity Gages

Nikon Model 6C Optical Comparator

(2) J&L Model PC14 Optical Comparators w/ DRO

(2) Wilson Hardness Testers, Model 30US and 3JR

Bueller Pneumet 1 and Minimet Mounting Presses

Inspection Tools, Indicator Stands, Gages, Surface Plates, Misc.



(2) UAS Smog Hog Fume Collectors



(3) Almco 15" x 15" x 18" Vibratory Tubs



(5) New Holland 5-Ply Spin Dryers



200 Ton M&N Hobbing Press



United LCH-10 Tensile Tester



Kaeser Air Compressor



(3) Bridgeport Mills



15" x 30" Leblond Engine Lathe



Feeler FTI-27 Precision Lathe

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Carlo Salvi Transfer Header (2016)

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### IMPORTANT NOTICE:

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### AUCTIONEERS

Cincinnati Industrial Auctioneers, Inc.

Jeffrey L. Luggen

Joseph M. Luggen



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All equipment described herein will be sold "as is", "where is" to the highest bidder or bidders for cash in accordance with our regular terms and conditions of sale. Unless other satisfactory arrangements are made, a **25% deposit** in cash, certified or cashier's check payable to Cincinnati Industrial Auctioneers, Inc., is **required on all purchases**. Firm and personal checks accepted only if accompanied by a letter from your bank guaranteeing your funds. All sales are subject to state and/or local taxes unless a signed exemption form is presented at the time of purchase. **All balances are due at the conclusion of the sale.** No merchandise may be removed while the sale is in progress. **All bidders must comply with our Standard Terms of Sale**, copies of which will be available at the sale site or can be obtained from our website.

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