

WEBCAST AUCTION OF MACHINING & FABRICATION FACILITY INCLUDING  
HAAS VMC'S & TC'S, LATHES, BORING MILLS, VERTICAL MILLS, GRINDERS, TOOLING,  
TUBE BENDER, SAWS, CLARK LIFT TRUCK, FORD PICKUP TRUCK, SHOP & SUPPORT EQUIPMENT

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# WEBCAST AUCTION

Owner Retiring

## DIE-TECH MACHINE, INC.

1650 County Road 22 A – Bloomingdale, OH 43910

50 Miles West of Pittsburgh, PA

**SALE DATE: TUESDAY, JUNE 27TH STARTING AT 10:00 AM**

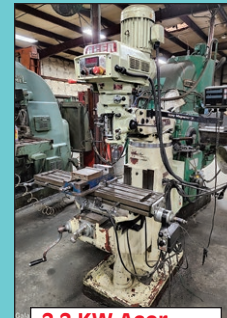
**INSPECTION: MONDAY, JUNE 26TH FROM 10:00 AM TO 4:00 PM**



Haas Model VF5-50 CNC Vertical Machining Center



Haas Model SL40 CNC Turning Center



2.2 KW Acer Model EVS-3VS Vertical Mill



Baileigh Model M250 Tubing Bender



Haas Model ST10 CNC Turning Center



8,000 Lb. Clark Model CGP-40 LP Gas Pneumatic Tire Lift Truck



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2020 Dunlap St., Cincinnati, Ohio 45214 Phone 513-241-9701 Fax 513-241-6760



40" x 120" Lodge and Shipley Model 3220-32 Engine Lathe



25" x 96" Kingston Model HC2500 Engine Lathe



Morrison Keyseater



6" x 18" Chevalier FSG-618M



Clausing Model C250A Horizontal Band Saw



Large Quantity of Tooling



Haas Model VF-3 Model CNC Vertical Machining Center



Haas Model SL30T CNC Turning Center

### CNC VMC'S

**Haas Model VF5-50 CNC Vertical Machining Center;** s/n 105552, 23" x 52" Table, 50 Taper Spindle, 7,500 RPM, 30 HP 2-Speed Gear Drive, Thru Spindle Coolant, 30 Position ATC, Travels X-50", Y-26", Z-25" (2007)

**Haas Model VF-3 Model CNC Vertical Machining Center;** s/n 1089670, 20" x 48" Table, 40 Taper Spindle, 8,100 RPM, 30 HP, 20 Position ATC, Travels X-40", Y-20", Z-25" (2011)

- Haas 4th Axis

### CNC TC'S

**Haas Model ST10 CNC Turning Center;** s/n 3108101, Collet Chuck, 12 Position Turret, Tool Presetter, Chip Conveyor (2017)

- Haas Servo Bar 300 Bar Feeder, 60" Capacity

**Haas Model SL40 CNC Turning Center;** s/n 3082056, 20" 4-Jaw Chuck, 10 Position Turret, Tailstock, Tool Presetter, Chip Conveyor (2008)

**Haas Model SL30T CNC Turning Center;** s/n 69276, 30 Hp Vector Drive, 12" 3-Jaw Chuck, 12 Position Turret, Tailstock, Tool Presetter, Chip Conveyor, Foot Pedal (2005)

### LATHES

**40" x 120" Lodge and Shipley Model 3220-32 Engine Lathe;** s/n 45479, 33-1/4" Swing Over CR Slide, 9-500 RPM, 3" Spindle Hole, Taper Attachments, 28" 4-Jaw Chuck, Tailstock, (2) Steady Rest, Extra 16" 3-Jaw Chuck

**25" x 96" Kingston Model HC2500 Engine Lathe;** s/n 128102-22, 3" Spindle Hole, 54-1,500 RPM, 16" 4-Jaw Chuck, Tailstock, Steady Rest

**24" x 78" Lodge and Shipley Model 2013/17 Engine Lathe;** s/n 46143, 17-3/4" Swing Over Cross Slide, 24-2,000

RPM, 2" Spindle Hole, 18" 4-Jaw Chuck, Tailstock DRO

**21" x 100" US Machinery Engine Lathe;** s/n 1019009, 3" Spindle Hole, 18" 3-Jaw Chuck, Tailstock, DRO

**11" x 36" Clausing-Colchester Toolroom Lathe;** s/n 20-0021-01207, Collet Chuck

**20" x 96" Centers Axelson Engine Lathe;** s/n 4608, 2-1/2" Spindle Hole, 18" 4-Jaw Chuck, Taper Attachment, Tailstock, Steady Rest

**20" x 84" Lodge and Shipley Engine Lathe;** 16" 4-Jaw Chuck, Tailstock, Steady Rest, 2-1/2" Spindle Hole, Sony DRO

### HBM'S

**Kuraki Model KBT-1003W Horizontal Boring Mill;** s/n KK-2198, 41" x 47" Rotating Table, 50 Taper Spindle, 17-600 RPM, Accu-Rite DRO, 60" Vertical Travel

**Lucas Model 441-B-72 Horizontal Boring Mill,** 48" x 73" Table, 60" Vertical Travel, Anilam DRO

- (3) Various Size Angle Plates
- Right Angle Attachment

### GRINDERS AND SAWS - ALL TYPES

**36" Mattison Model 24 Vertical Spindle Surface Grinder;** s/n 24-19, 36" Chuck-Neutrofer Controls, Incremental Downfeed, Coolant System, Extra 36" Chuck

**12" x 36" Gallmeyer Livingston Surface Grinder**

**6" x 18" Chevalier FSG-618M; s/n 14012**

Various Size Pedestal Grinders

**(2) Marvel Series 8 Tilt Frame Vertical Band Saws, 20" Thrusts**

**16" Doall Model 1612 Vertical Band Saw;** s/n 146-631601

**Clausing Model C250A Horizontal**

**Band Saw; Powered Clamping**

### TOOLROOM MACHINERY

**Morrison Keyseater;** s/n K135826, 24" x 27" Table

**2.2 KW Acer Model EVS-3VS Vertical Mill;** s/n N11030049, 9" x 42" Table, PTF, Newall DP700 DRO

**Hitachi No. 3 Vertical Milling Machine;** s/n 713587-4, 14" x 63" Table, 14" Cross Travel, 19-11/16" Vertical Travel, Sony DRO, 25-1,500 RPM

**No. 4 Kempsmith Model KNVA Vertical Mill;** s/n 12783, 20" x 76" Table, Sony DRO, 15-1500 RPM

**3 HP Chevalier Vertical Mill;** s/n BM-8-23110, 9" x 42" Table, PTF, Sony DRO, R8 Spindle

**5 HP Chevalier Milling Head Attached to Bridgeport Style Base;** 9" x 42" Table, PTF, DRO

**5 HP Acro Vertical Milling Machine;** 13" x 42" Table, 70-7,200 RPM, Model CVM-2500 Controls

**Ohio Machine Tool Shaper**

### STRAIGHT SIDE PRESS AND RELATED

**150 Ton Danly Model H2-150-48-42 Straight Side Press;** s/n 108901, 6" Stroke, 20" Shut Height, 3-3/4" Adj., 50-100 SPM, 42" x 48" Bolster, 12" x 20" Windows, Trabon Pump Packing, Air Clutch Floor Machine

- CW Model SMX-18 Servo Feeder; s/n 13860, 18" Stock Width

**Danly Model 8-18 Combination Coil Cradle and Straightening Machine;** s/n 56109101, Max Stock 18-1/2", Min Stock Width 2", 46" Max Coil Diameter, 6,000 Max Coil Weight

**Littell HD Single End Powered Uncoiler, 20" Mandrels**



10-stand Mfg. Unknown Roll Former, 10" OC Between Stands, 8" Wide Rolls, Feeder Attachment



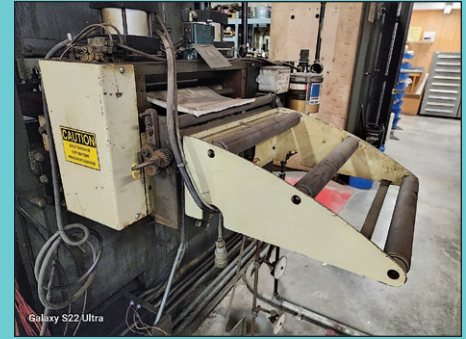
(2) 10 Hp Ingersoll Rand Model UP6-10-125 Advanced Rotary Technology Horizontal Tank Air Compressor, with Air Dryers



Kuraki Model KBT-1003W Horizontal Boring Mill



150 Ton Danly Model H2-150-48-42 Straight Side Press



CW Model SMX-18 Servo Feeder

## FABRICATION & WELDING

**Baileigh Model M250 Tubing Bender;** s/n 37895976, Foot Pedal, Extra Attachments (2000)

**75 Ton Edwards Model Jaws IV Hydraulic Ironworker,** Punch 1-1/4", 3/4" Plate, Notching 2-1/2" x 5" x 1/2", Angle Shear 5" x 5" x 3/8", Shear 3/4" x 10" or 1/2" x 14", Foot Pedal

**16 Ga. X 54" Made Steel Famco Powered Squaring Shear;** s/n 10946072, Manual Back Gage, Foot Pedal

**Miller Millermatic 300 Wire Feed Welder**

**Hobart Fabstar 4000 Mig Welder with Hobart 17 Feeder**

**Hobart Fabstar 1000 Mig Welder with Model 1000 Feeder**

**Hypertherm Power Max 1000 Plasma Cutter**

**2,000 Lb. Aronson Model HD20A-PTVR2 Power Tilt and Rotation Welding Positioner;** s/n 81977, 24" Diameter Faceplate with Tri-Shaped 3-Jaw Chuck

**48" x 120" x 2" Thick Top Welding Table**

**Other Welding Including** Welding Tables, C-Clamps, Welding Wire, Fume Collectors, (5) Torit Dust Collectors

## AIR COMPRESSORS

(2) 10 Hp Ingersoll Rand Model UP6-

10-125 Advanced Rotary Technology Horizontal Tank Air Compressor, with Air Dryers; s/n UP3899U06205 and UP1785U05229

10 HP Campbell Hausfeld Two-Stage Horizontal Tank Air Compressor

## SHOP SUPPORT EQUIPMENT

**Cress Model C2121 Dual Chamber Electric Furnace;** s/n 9210, 11" x 18" Chambers

**Ridge Model 1215 Power Pipe Threader**

30" x 60" Cast Iron Surface Plate

40 Ton H-Frame Press, 34" Between Uprights, Pneumatic Ram, Foot Pedal

4' Arm x 9" Column Carlton Radial Arm Drill

Trinco Model 36-BP Blast Cabinet with Dust Collector

14" Kalamazoo Abrasive Chop Saw

6" Belt / 12" Disc Enco Combo Sander

10-Stand Mfg. Unknown Roll Former, 10" OC Between Stands, 8" Wide Rolls, Feeder Attachment

Approx. (100) 36" x 48" x 16" Plastic Foam Filled Beat Dock Floaters

## VEHICLES

2008 Ford F250 Super Duty Conventional Cab 8' Bed 4-Wheel Drive Pickup Truck; VIN # 1FTSF21R18EA47911, 6.4 Liter Power

Stroke V8 Turbo Diesel, 5-Speed Manual Transmission, 124,000 Miles

8' Wide x 16' Quality Trailer Tandem Axle Trailer; VIN # 550FP2029DS003430, 45" Dovetail, 64" Ramps, Ball Hitch

## LIFT TRUCK

8,000 Lb. Clark Model CGP-40 LP Gas Pneumatic Tire Lift Truck; s/n CGP460L0157GFF961, 87" 3-Stage Mast, 128" Lift Height, Side Shift, 72" Forks, 2,280 Hours, Weight 14,288 Lb.

## JIB CRANES & RACKING

(6) Floor Mounted Rotating Jib Cranes with Capacities From 1/2 to 2 Ton, Electric Hoist by Coffing and CM

(2) 1/2 Ton Column Mounted Jibs with Electric Hoist

(9) Sections 42" Arm Single Side Cantilever Rack, (10) 120" Tall Uprights (Trees), (3) Arms Per Upright - Note This Racking Loaded with Assorted Structural Steel - Bar Stock, Tubing, Flat Stock, Pipe, Channel - To Be Sold Separately

(3) Sections 42" Arm Double Sided Cantilever Racking, (4) 120" Tall Uprights, (10) Arms Per Upright - Note This Racking Loaded with Assorted Aluminum Structural - To Be Sold Separately

(6) Sections of Various Size Pallet Rack



2008 Ford F250 Super Duty Conventional Cab 8' Bed 4-Wheel Drive Pickup Truck



8' Wide x 16' Quality Trailer Tandem Axle Trailer



(6) Floor Mounted Rotating Jib Cranes with Capacities From 1/2 to 2 Ton, Electric Hoist by Coffing and CM



75 Ton Edwards Model Jaws IV Hydraulic Ironworker



(9) Sections 42" Arm Single Side Cantilever Rack



Pedestal Grinders and DoAll Saw



Hypertherm Power Max 1000 Plasma Cutter

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 50 Miles West of Pittsburgh, PA

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**STARTING: 10:00 AM**

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Haas CNC TC's



Clark Lift Truck



Ford Truck & Trailers

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**TUESDAY, JUNE 27TH**

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 50 Miles West of Pittsburgh, PA

### IMPORTANT NOTICE:

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