WEBCAST AUCTION OF COMPLETE AEROSPACE FASTENER MANUFACTURER,
NATIONAL HEADERS TO 1", HOT FORGE PRESS, THREAD ROLLERS, POINTERS, TRIMMERS,
DRAWERS, MIDDERN LAB AND TEST EQUIPMENT, TOULROOM, AIR COMPRESSORS, BRIDGE CRANE,
BUSWAY AND SHOP EQUIPMENT

To Become See Instructions on Page 4 Oualified Bidder on the Internet BidSporter.com

Plant Closed - Owner Retiring



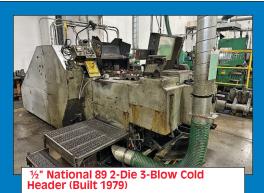
49 Prairie Parkway - Gilberts, Illinois 60136 30 Miles west of Chicago O'Hare Airport off I-90

SALE DATE: WEDNESDAY, MAY 10TH STARTING AT 9:00 AM LOCAL

INSPECTION: Day Prior from 10:00 to 4:00 PM or by appointment with jeffjr@cia-auction.com













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WEDNESDAY, MAY 10TH - 9:00 AM LOCAL



National S-2 4-Die Bolt Maker



3/16" National 34 2-Die 3-Blow Cold



3/16" National 34 2-Die 3-Blow Cold Header



3/4" Waterbury 50 Thread Roller



1/2" Waterbury 30 Thread Roller



3/8" Waterbury Farrel 20 Horizontal Heavy Frame Hand Feed Thread Roller, Adjustable Pitman and Extended Die Pocket



3/8" Hartford 10-400 High Speed Thread Roller





3/8" Economy **Pointer**



121 Ton Seyi Hot Forge Press, Induction Heat, Sliding Table, **Bottom KO, Spring Head**

COLD HEADERS

- 1" National 1000 3-Die Progressive Header
- 1/2" National 4-Die S-2 Bolt Maker (Built 1977)
- 1/2" National 89 2-Die 3-Blow Cold Header (Built 1979)
- (2) 5/16" National 56 2-Die 3-Blow Cold Headers (Both Built Late
- (2) 3/16" National 34 2-Die 3-Blow Cold Headers (Built 1984 and

THREAD ROLLERS

- 3" Landis Model LAN-HY-ROL 2-Die Cylindrical Thread Roller
- 3/4" Waterbury Farrel 50 Chain Feed Thread
- 5/8" EW Menn GW120H High Speed Thread Roller (Built 1993)
- 1/2" Waterbury Farrel 30 **Incline Thread Roller**
- (2) ½" Waterbury Farrel 10 Incline Automatic Thread Rollers
- 3/8" Hartford 10-400 High Speed Thread Roller
- 3/8" Waterbury Farrel 20 Horizontal Heavy Frame Hand Feed Thread Roller, Adjustable Pitman and Extended Die Pocket
- 3/8" Waterbury Farrell 20 Incline Thread Roller
- Seny 2-Die Cylindrical Thread Roller

DRAWERS. POINTER, TRIMMER, FILLET **ROLL**

- 3/4" and 3/8" Economy
- Automatic Bolt Pointers 1/2" Waterbury Farrel Model 2 Bolt Trimmer
- Hand Feed Fillet Roll
- 4,000 Lb. Fastener Engineers PF-4000-08 Wire Uncoiler
- (7) Wire Drawers by FE and RMG from ½" to ¼"

HOT FORGE PRESS, PARTS **WASHER AND MISC. MACHINERY**

• 121 Ton Seyi Sutherland FCP-110 Gap Frame Hot Forge Press, Induction Heat, Sliding Table, Bottom KO, Spring Head

- (3) Superior Induction Heaters to 30-KW
- Mckenzie Chip Separator, Snow Tapper, Pearson 2-Roll Roller Sorter
- Ransohoff Model Lean-Jet Washer
- 60 Ton South Bend 60BG-AC OBI Press

LAB, TEST AND **INSPECTION EOUIPMENT**

- 120,000 Lb. Tinius Olsen 600SL Tensile Tester (New 2021)
- Keyence Model IM-7020 Image Measuring System (New 2019)
- Magnaflux Model ANQ-485 Magnetic Particle Inspection Bench
- Mitutoyo Smart HR-530 Hardness Tester (New 2022)
- Optical Comparators, Microscopes, Plug, Pin, Thread Gages, Inspection

BRIDGE CRANE, **BUSS DUCT, AIR COMPRESSORS**

- 5-Ton x 50' Approx. Span x 125' Approx. Long Free-Standing Crane System (2013)
- 300' Approx. GE Spectra Series 1600-Amp Electric Buss Duct (2013) • 60-HP and 50-HP
- Gardner Denver Air Compressors
- Modular Shop Offices

TOOLROOM AND SUPPORT EQUIPMENT

- M&N 1A-200 4-Post **Hydraulic Hobbing Press**
- Mazak QT-15 and QT-8SP CNC Turning Centers
- Complete Toolroom, Hardinge Lathes, Engine Lathes, Surface Grinders
- EDM's, Tool Grinders, Saws, Mills, Presses, Tooling and Accessories
- Clark and Yale Forklifts
- Genie GS-3246 Scissor Lift Steel Tubs and Parts
- Bins
- Shop Equipment
- Late Model Very Clean Office Furniture and Equipment



34" Economy Pointer

FOR MORE INFORMATION VISIT cia-auction.com

















Late Model Support Equipment, Forklifts, Air Compressors, Shop Offices and Parts Handling Equipment













Complete Modern Lab, Keyence Measuring System, Tensile Tester, Hardness Tester and Inspection Equipment











Complete Tool Shop, Lathes, Mills, Grinders, Tooling, Accessories and Support Equipment













Misc. Machinery, Mazak CNC Lathes, Press, Drills, Tapper, Parts Finishing and Related











(7) FE and RMG Wire Drawers to 1/2" Waterbury Tri

AUCTION

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SAFETY SOCKET

49 Prairie Parkway Gilberts, Illinois 60136

30 Miles west of Chicago O'Hare Airport off I-90

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Jeffrey L. Luggen – IL License No. 441.000380 Joseph M. Luggen – IL License No. 441.002228









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