

2-DAY AUCTION EVENT – Onsite with Live Webcast • Over 1,000 Lots!



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LATE MODEL CNC MACHINING & FABRICATION FACILITY

FORMER MACHINERY & EQUIPMENT OF MACTON CORPORATION

Manufacturer of Large High-Quality Fabricated Heavy Moving Structures



Haas VF-12/50 4-Axis Vertical Machining Center

FEATURING: 4 & 5-Axis VMCs, Incl.: (2) Haas VF-6/50 (2016), Haas VF-12/50 (2013), Haas VF-12/40 (2012), (2) Haas VF-8/50 (2011), Milltronics MM18 (2011) • CNC Lathes, Incl.: Haas DS-30SSY (2016), Haas ST40 w/Live Tooling (2012), Milltronics ML35 36" x 200" w/Live Tooling (2011), Milltronics TL14 (2011) • (7) Haas CNC 4th & 5th Axis Rotary Tables • (2) Yaskawa Robotic Welding Cells (2014–2016) • Omax 120X 10' x 20' CNC Waterjet System (2011) • (2) Multicam CNC Plasma Systems (2012–2014) • Hem VT 140HA60 Vertical Bandsaw (2011) • 20" x 212" American Lathe • Quincy & Atlas Air Compressors (2011–2016) • Forklifts – Up to 30,000-Lb. • Outside Vinyl Storage Structures • PLUS: Huge Qty. of Tooling, Vises, Etc. • Plant Support • Inspection • Large Qty. Welders & Acorn Welding Tables • Heavy Duty Racking & Shelving • Much, Much, More!

**MAJOR
MACHINES TO BE
SOLD DAY 1**



Haas DS-30SSY Dual Spindle CNC Turning Center with Live Milling



Multicam 6000 Series CNC Plasma Cutting System with Drill Head

To Register For This Auction, Please Visit www.kosterindustries.com

DAY 1 – ONSITE & ONLINE: Tuesday, March 26th, 2019 at 10:30 a.m.

DAY 2 – ONLINE ONLY: Thursday, March 28th Lots Start Closing at 1:00 p.m.

INSPECTION DAYS: Monday, March 25th & Wednesday, March 27th, from 8:00 a.m. to 4:00 p.m. Each Day

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In Conjunction With:



CNC VERTICAL MACHINING CENTERS New as 2016 – To Be Sold Day 1

Haas VF6/50 5-Axis CNC Vertical Machining Center, X-64", Y-32", Z-30", 64" x 28" table, CAT 50 taper, 30HP, 10,000 RPM, 30-station side mounted ATC, Haas CNC control, Renishaw probing system, 1,000 PSI thru spindle coolant, chip conveyor, S/N: 1133504, Mfg. Date 2016

Haas VF6/50 5-Axis CNC Vertical Machining Center, X-64", Y-32", Z-30", 64" x 28" table, CAT 50 taper, 30HP, 10,000 RPM, 30-station side mounted ATC, Haas CNC control, Renishaw probing system, 1,000 PSI thru spindle coolant, chip conveyor, S/N: 1132199, Mfg. Date 2016

Haas VF8/50 4-Axis CNC Vertical Machining Center, X-64", Y-40", Z-30", 64" x 36" table, extra "Z" axis clearance (8" riser), CAT 50 taper, 30HP, 7,500 RPM, 30-station side mounted ATC, Haas CNC control, Renishaw probing system, thru spindle coolant, chip auger, S/N: 1095474, Mfg. Date 2012

Haas VF8/50 4-Axis CNC Vertical Machining Center, X-64", Y-40", Z-30", 64" x 36" table, CAT 50 taper, 30HP, 7,500 RPM, 30-station side mounted ATC, Haas CNC control, MP Systems high pressure 1,000 PSI thru spindle coolant, chip auger, S/N: 1092201, Mfg. Date 2012

Haas VF12/50 4-Axis CNC Vertical Machining Center, X-150", Y-32", Z-30", 150" x 28" table, CAT 50 taper, 30HP, 7,500 RPM, 30-station side mounted ATC, Haas CNC control, Renishaw probing system, 1,000 PSI thru spindle coolant, chip auger, S/N: 1106661, Mfg. Date 2013

Haas VF12/40 4-Axis CNC Vertical Machining Center, X-150", Y-32", Z-30", 150" x 28" table, CAT 40 taper, 30HP, 7,500 RPM, 30-station side mounted ATC, Haas CNC control, Renishaw probing system, thru spindle coolant, chip auger, S/N: 1084908, Mfg. Date 2011

Milltronics MM18 CNC Vertical Machining Center, X-30", Y-17", Z-18", 35" x 16" table, #40 taper, 18HP, 8,000 RPM, 16-station ATC, Milltronics 8200 CNC control, S/N: 11521, Mfg. Date 2011



Haas VF12/40 4-Axis Vertical Machining Center



Haas VF8/50 4-Axis Vertical Machining Center with High Pressure Coolant



Milltronics MM18 Vertical Machining Center



Haas VF6/50 5-Axis CNC Vertical Machining Center

CNC 4th & 5th AXIS ROTARY TABLES – To Be Sold Day 1

(2) **Haas TR310 Dual-Axis Trunnion Tables**, 12.20" platter dia., 500-lb. weight capacity, 31" max. part swing, max. speed: 50 degrees/second, max. torque: 300 ft./lb., S/N's: 906082, 907382

(2) **Haas HRT 600 4th Axis Rotary Tables**, 23.6" platter dia., 1,475-lb. weight capacity, 14.5" center height, max. speed: 50 degrees/second, max. torque: 450 ft./lb., mounted horizontal or vertical

(3) **Haas HRT 450 4th Axis Rotary Tables**, 17.7" platter dia., 850-lb. weight capacity, 11.5" center height, max. speed: 50 degrees/second, max. torque: 400 ft./lb., tailstock, mounted horizontal or vertical



Haas CNC B-Axis Rotary Table



Haas TR310 Dual Axis Trunnion Rotary Tables



Haas HRT 450 4th Axis Rotary Table



Haas ST-40 "Big Bore" CNC Turning Center with Live Milling

2011

CNC LATHES & MULTI-AXIS TURNING CENTERS New as 2016 – To Be Sold Day 1

Haas DS-30SSY Dual Spindle CNC Turning Center with Live Milling, 31.75" swing over front apron, 20.75" over cross slide, 23" cutting length, 10" 3-jaw chuck, 4,800 RPM, main spindle 30HP, 3" spindle bore, parts catcher, Haas CNC control, live tooling with C-axis, 24-station turret, 1,000 PSI high pressure coolant, Z-Axis rapids of 1,200 IPM, tool pre-setter, 2" bar capacity, chip conveyor, S/N: 3105881, Mfg. Date 2016

Haas ST-40 BIG BORE CNC Turning Center with Live Milling, 34.5" swing over front apron, 25.5" over cross slide, 44" cutting length, 7" spindle bore, A2-11, 21" 3-jaw chuck, 2,400 RPM, 40HP, Haas CNC control, live tooling with C-axis, 12-station turret, high pressure coolant, tool probe setter, chip conveyor, tailstock, S/N: 3093863, Mfg. Date 2012

Milltronics ML35 36" x 200" CNC Flat Bed Lathe with Live Milling, 36" swing over bed, 200" between centers, 6.02" spindle bore, 900 RPM, 35HP, 8-station turret, live milling, Milltronics 8200 CNC control, chip conveyor, S/N: 11604, Mfg. Date 2011

Milltronics TL14 CNC Lathe, 14" swing over bed, 36" between centers, 100–3,000 RPM, 12HP, tool post, 10" 3-jaw chuck, tailstock, Milltronics CNC control, S/N: 11325, Mfg. Date 2011



36" x 200" Milltronics ML35 CNC Lathe with Milling

2011

Milltronics TL14 CNC Lathe



2011

2011 WATER JET CUTTING SYSTEM – To Be Sold Day 1

Omax 120X Abrasive Water Jet Cutting System, 120" x 240" cutting area, Intelli-Trax high precision linear drives, 180 IPM axis speed, EnduroMax Mdl. 5060 50HP 60,000 PSI direct drive pump, precision optical locator, bulk abrasive delivery tank, S/N: 51044, Mfg. Date: 2011



Omax 120X Abrasive WaterJet Cutting System

2011

CNC PLASMA CUTTING MACHINES New as 2014 – To Be Sold Day 1

Multicam 6000 Series CNC Plasma, EZ motion control pendant, 12' x 40' travel, Hypertherm XPR400XD 400-AMP plasma, drill head with tool changer, 10' x 40' water table, 208v/3ph/26A/50/60Hz, S/N: 6-605-P10441, Mfg. Date: 2012

Multicam 6000 Series CNC Plasma, EZ motion control pendant, 12' x 20' travel, Hypertherm XPR400XD 400-AMP plasma, 1,455 RPM drill head with tool changer, 10' x 20' water table, 208v/3ph/26A/50/60Hz, S/N: 6-605-P08949, Mfg. Date: 2014



View of Yaskawa MA3100 6-Axis Robotic Weld Cells

2016



View of Welding Positioner

2016 ROBOTIC WELD CELLS – To Be Sold Day 1

Yaskawa MA3100 6-Axis Robotic Weld Cell, Type YR-MA03100-A00, 3,121 mm reach, DX100 type ERDR-MA3100-302 control, Teach pendant, Miller Auto-Continuum 500 weld power supply, Tregaskiss torch kit with collision sensor and wire brake, S/N: R15388-30503, Mfg. Date: 2016

Yaskawa MA3100 6-Axis Robotic Weld Cell, Type YR-MA03100-A00, 3,121 mm reach, DX100 type ERDR-MA3100-302 control, Teach pendant, Miller Auto-Continuum 500 weld power supply, Tregaskiss torch kit with collision sensor and wire brake, S/N: R15452-861-2, Mfg. Date: 2016

ALSO AVAILABLE: Assorted Welding Positioners and Idlers for Robotic Weld Cells

ENGINE LATHE – To Be Sold Day 1

20" x 212" American Engine Lathe, with G&P Mdl. RGL-490-7 grinding attachment, slide compound, (2) steady rests, 3-jaw chuck, S/N: 7656161



20" x 212" American Lathe

INSPECTION DAYS: Mon., March 25th & Wed., March 27th, from 8:00 a.m. to 4:00 p.m. Each Day



Hem VT140HA60 Vertical Bandsaw with Touch Screen

2011

VERTICAL BANDSAWS New as 2011 – To Be Sold Day 1

Hem VT 140HA 60 Vertical Band Saw, touch screen control, easy-to-use menu programming and job operations, 24"W x 31"H capacity @ 90 deg. 24"W x 21"H capacity @ 45 deg., 1-1/2" x 20' x .050" blade, 0–48" bar feed stroke, 10HP main motor, 5HP hydraulic motor, S/N: 1116211, Mfg. Date: 2011

18" Marvel Series 8 Mark I Vertical Bandsaw

WELDING TABLES – To Be Sold Day 2

(10) Weldsale/Acorn Style Welding Tables, 5' x 5' up to 10' x 5'



View of Welding Tables

WELDING DEPARTMENT – To Be Sold Day 1

(10) Miller Deltaweld 300 Welders, with wire feeders, 10' booms

(2) Miller CP-302 Mig Welders, with 22A wire feeders

Miller "Maxton 450" Inverter

Assorted Miller Filtrair MDX-P Fume Extractors

ESAB Powercut 1600 Plasma Cutter

HYDRAULIC PRESSES – To Be Sold Day 1

150-Ton Enerpac H-Frame Hydraulic Press, with sliding head, 48" between uprights, adjustable lower rail

H-Frame Press Hydraulic Press, with approximately 14' under ram height, 35" between uprights, 5HP Atlantic hydraulic unit



150-Ton Enerpac H-Frame Hydraulic Press with Sliding Head



Col-Met Paint Booth System

PAINT BOOTH – To Be Sold Day 1

COL-MET Approximately 30' x 15' x 9' System, with blower, lighting, exhaust



View of Air Compressors

AIR COMPRESSORS – To Be Sold Day 1

25HP Quincy QGS-25 Rotary Screw Type Air Compressor (2017)

15HP Atlas Copco Rotary Screw Type Air Compressor (2011)

15HP Scales Horizontal Piston Type Air Compressor

7.5HP Quincy Vertical Tank Mounted Piston Type Air Compressor

ATLAS Copco Air Dryer Unit



15-Ton Grove IND-C68 Mobile Crane Truck

FORKLIFT TRUCKS & SCISSOR LIFTS – To Be Sold Day 1

30,000-Lb. Taylor TCO-300S Propane Forklift Truck, with solid tires, 120" lift

10,000-Lb. Hyster S100XL Propane Forklift Truck, with solid tires, 206" lift

5,000-Lb. Hyundai 25LC-7 Propane Forklift Truck, with side shift, solid tires, 185" reach

5,000-Lb. Hyster S50XL Propane Forklift Truck, with side shift, solid tires, 3-stage mast

5,000-Lb. Hyster S50ST Propane Forklift Truck, with side shift, solid tires, 189" lift

5,000-Lb. Maximal FGL-25T Propane Forklift Truck, with solid tires, side shift, 188" lift

JLG SPG-2032E2 Electric Platform Scissor Lift, with 7' x 30" platform, 20' height

Condor V1833XL Electric Platform Scissor Lift, 500-lb. capacity, with 18' height



30,000-Lb. Taylor Mdl. TCO-300S Forklift



10,000-Lb. Hyster S100XL Forklift

CRANE TRUCK – To Be Sold Day 1

15-Ton Grove IND-C68 Crane Truck, with extendable boom, outriggers

FABRIC OUTSIDE STORAGE STRUCTURES – To Be Sold Day 1

(3) Big Top 32' x 16' x 20'

(4) Big Top 32' x 24' x 20'

Big Top 36' x 16' x 20'

Big Top 50' x 30' x 30'

Partial View of Portable Outside Storage Sheds



JIB CRANES & CRANE SYSTEM – To Be Sold Day 2

1,000-Lb. Single Girder Crane System, with 1/2-ton Coffing hoist, 9' span, approximately 20' long

(2) **3-Ton American 360 Degree Floor Mounted Jib Cranes**, with 20' arm, 3-ton electric hoist

2-Ton Reliable 360 Degree Floor Mounted Jib Crane, with 2-ton Loadmate electric hoist, 20' arm



Nikon K-600 Portable Optical CMM

INSPECTION – To Be Sold Day 2

Nikon K-600 Portable Optical Coordinate Measuring Machine, depth field of 4.5m, volume of 20m³, SpaceProbe with controller, flight cases and anti fatigue utility cart, Mfg. Date 2012

MISCELLANEOUS INSPECTION ITEMS

INCL.: Starret and Tumico Micrometer Sets, Bore Gages, Mitutoyo Verniers, Angle Plates, Levels, Depth Mics, Digital Calipers, Parallels, Pin Gauge Sets, Granite Plates, Techno Mark Multi 4/120 Marking System, Mitutoyo Surface Tester, Sine Plates, Etc.

MISCELLANEOUS MACHINES & PLANT SUPPORT – To Be Sold Both Days

(2) Flex-Arm Tapping and Assembly Machines, portable

Graco Reactor E-XP1 Proportioner Spray System

5,000-Lb. Pennsylvania 4' x 4' Digital Platform Scale

Assorted 10,000-Lb. Counterweights

11.81" Clausing Ibarria SX32 Geared Head Floor Type Drill, with 15.75" x 19" T-slotted table, 1.5HP

Bridgeport "Series 1" 2HP Vari-Speed Vertical Mill, with 9" x 48" table, 60–4,200 RPM, power feed

500 Degree Despatch VRC2-32-2E Electric Oven

Caldwell 6' Forklift Jib Attachment



10,000-Lb. Counter Weights

MISCELLANEOUS SHOP SUPPORT, INCL.:

Hand Tools, Torque Wrenches, Bottle Jacks, Metro Shelving, Work Benches, Angle Grinders, Port-A-Power Units, Oil Transfer Pumps, Bar Clamps, Rigging Chains, Kennedy Tool Boxes, Pallet Truck, Assorted Hardware, Self-Dumping Hoppers, Oil Spill Pallets, Scaffolding, Metro Racks, Machine Dollies, Spray Guns, Nailers, Shop Fans, 100's of Power Tools, Stock Ladders, Hand Trucks, 4-Wheel Dollies, Hanging Scales, Ladders, Propane Space Heater, Wheel Pullers, Heck 8000 Bevel Mills, Magnetic Drills, Disc Grinders, Bearings, Dynabrade Files, C-Clamps, Large Levels, Welding Guns, Pallet Racking, Lifting Magnets, Storage Cases, Crimping Tools, Etc. (Most To Be Sold Day 2)



Racking and Material

Cantilever Single Sided and Double Sided Material Racks, approximately (17) sections!

Pallet Racking, adjustable, approximately (60) sections

INSPECTION DAYS: Monday, March 25th & Wednesday, March 27th, from 8:00 a.m. to 4:00 p.m. Each Day



Partial View of Shop Support

RAW STOCK: Assorted Plate Remnants, Bar Stock, Steel and Aluminum. (To Be Sold Day 1)

ASSORTED OFFICE ITEMS INCL. MONITORS: Tables, Refrigerator, Lamps, File Cabinets, Etc. (To Be Sold Day 2)

MACHINE TOOLING AND ACCESSORIES, INCL.: 8" Kurt and Te-Co Milling Vises, Live Tooling for Haas Machines, Collets, Dorian Tool Posts, Heck 8000 Bevel Mill Attachments, #40 and #50 CNC Taper Tooling, Tooling Carts, Boring Bars, Carbide Inserts, End Mills, Taps, Reamers, Huot Scoot Carts, 5th Axis V6105 Tool Setters, Assorted Bison And Buck 3-Jaw Chucks, V-Blocks, Atlas SH-25011 Keyless CNC Chuck, Turret Tool Holders, Shank Drills, Chuck Jaws, Burnerd 28" Dia. Chuck, Etc. (Most Tooling Sold Day 1)



Partial View of Live CNC Tooling



Partial View Assorted Tooling



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DAY 2 – ONLINE ONLY: Thursday, March 28th Lots Start Closing at 1:00 p.m.

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View of
Yaskawa
MA3100
6-Axis
Robotic
Weld Cells

2016

IMPORTANT NOTICE TO ALL BUYERS REGARDING AUCTION PAYMENT:
15% Buyer's Premium will apply onsite. 18% online. Company or personal checks will be accepted only if accompanied by a letter from the payor's bank guaranteeing unqualified payment to Koster Industries, Inc. All checks must be made payable to the order of Koster Industries, Inc. Direct bank wire transfers to the account of Koster Industries, Inc. on balances due will be accepted with prior arrangement. **No lot may be removed until complete settlement is made.**

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2016

View of Haas VF6/50 5-Axis Vertical Machining Centers

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2011

36" x 200" Milltronics ML35 CNC Lathe with Milling



2012

Multicam 6000 Series CNC Plasma Cutting System with 40' Travel

HOTELS

Holiday Inn Danbury/Bethel..... (203) 792-4000
Wyndham Southbury.....(203) 653-8179
Comfort Inn Naugatuck..... (203) 723-9356
Hampton Inn Waterbury.....(203) 596-1000

AIRPORT

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